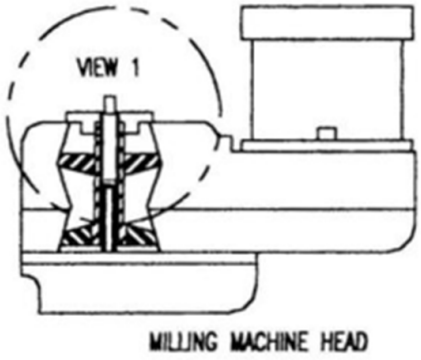
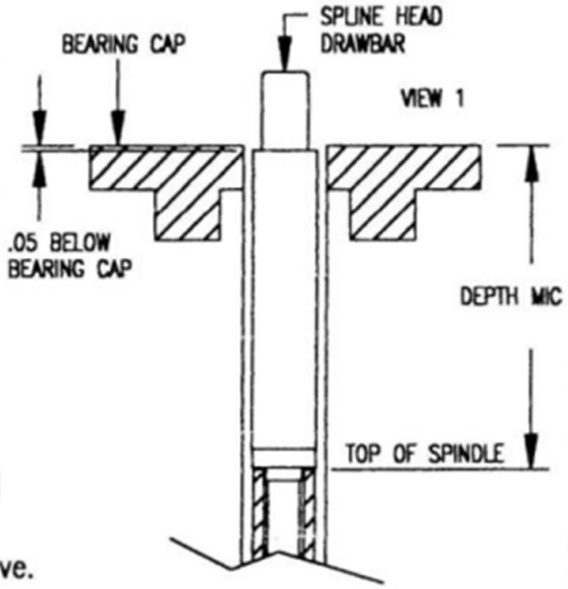




Please fill out the following information. Remove manual drawbar and spacer from machine. Note: The spacer sometimes sticks in the spindle and is difficult to remove.

A. With the quill all the way retracted and lock (home position on CNC) depth mic from the top of the bearing cap to the top of the spindle. What is this distance minus .05?

A.

B. Using you manual drawbar what is the distance from the face of the spacer to the end of the bar? Note: Spacer must be on the drawbar when making this measurement.

B.

C. What size are the threads? Diameter and pitch.

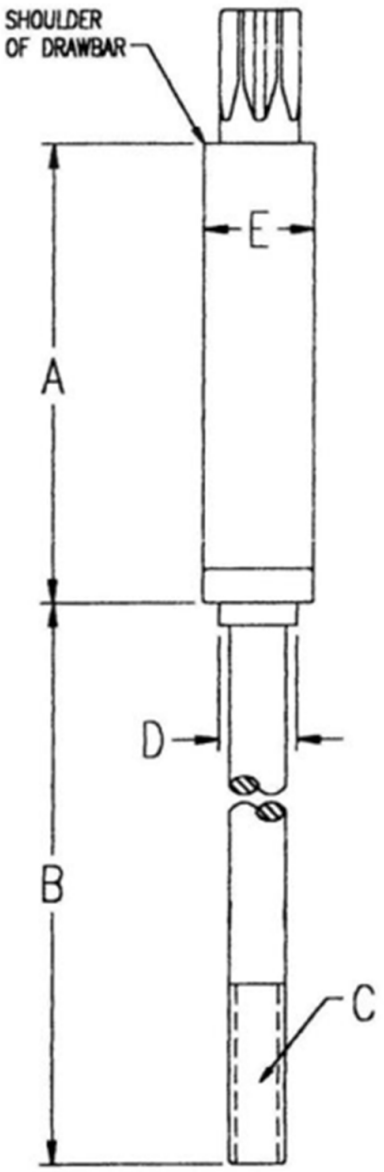
C.

D. What is the diameter of the step on the drawbar or the step on the spacer?

D.

E. What is the diameter of the head?

E.

F. Make and model of milling machine?

F.